



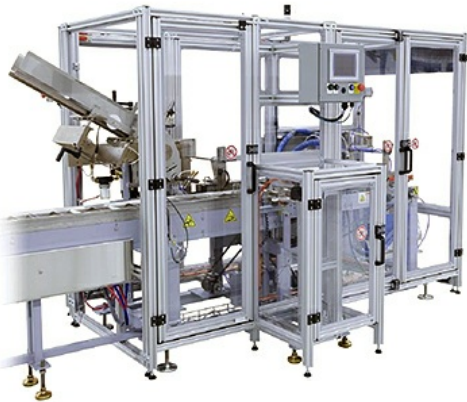
## Professional Packaging Systems

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## Contact

Our Packaging Experts  
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888-318-0083

# Scandia 460 Intermittent-Motion End Load Cartoner



## At a Glance

- Intermittent-motion, accommodates a variety of production speeds
- Compact 4' x 6' footprint
- Handles end-load cartons of all styles, including glue, tuck, lock, and partition cartons
- Up to 60 cartons per minute

Buy your cartons from us, and get a discount on this Scandia cartoner!

## Pricing

Call us at 888-318-0083

Many options are available. Complete details will need to be finalized to determine requirements and final system costs. Work with your Pro Pac representative to build this machine to your specifications.

## Handle All End Load Style Cartons

The Scandia Model 460 intermittent-motion automatic cartoning machine is designed to accommodate a wide variety of production needs.

The compact 4' x 6' footprint permits integration into the smallest packaging lines. The modular design of machine infeeds allow interfacing with overwrapping, case packing machines and other equipment.

Depending on configuration this model achieves speeds up to 60 cycles per minute.

## Features and Benefits

- Heavy-duty welded steel frame
- Open frame design
- Multiple lug carton transport chain
- Rapid adjustment package
- Digital readouts
- Vacuum pull-down or rotary carton feed
- No-product / no-carton feature
- Tuck or glue carton closure
- Electronically interlocked guards for operator safety
- Allen-Bradley Compact Logix PLC
- Compact footprint
- Rapid adjustment
- Digital readouts or fast and accurate size changeovers

Open frame design for easy maintenance access  
Tuck or glue closure  
Powered pivoting top rail for easy carton access  
Product-carton verification

## Operation

A bucketed conveyor delivers the product to the load station  
Upon detection of incoming product a carton is pulled from the carton magazine  
Cartons are opened and placed into their carrier chain  
Product is inserted into the carton once the sensors detect carton and product in the load area  
The filled cartons move into the closure area where the flaps are folded or glued  
Finished cartons are discharged from the machine ready for the next packaging operation

## Options

High capacity carton hoppers  
Deboss coder  
Code dating, code scanning  
Label printing and applications  
Extended depth ranges  
Extended load stations  
Custom in-feed and product insertion solutions  
Rejection station  
Dual index, dual load

## Industries

Baked goods  
Confectionery  
Frozen foods  
Pharmaceuticals  
Consumer goods  
Tobacco goods

## Carton Sizes

	Length	Width	Depth
Min	1" / 25mm	0.375" / 9.5mm	3" / 76mm
Max	4" / 102mm	3" / 76mm	8" / 203mm

Please [contact Pro Pac](#) or call 888-318-0083 for your cartoning equipment.