



## Professional Packaging Systems

2010 S. Great Southwest Parkway  
Grand Prairie, Texas 75051  
[www.ProPac.com](http://www.ProPac.com)

## Contact

Our Packaging Experts  
[solutions@propac.com](mailto:solutions@propac.com)  
888-318-0083

# Econoseal Reverse Triseal Tray Former



## At a Glance

- Versatile, economic, compact 3-flap glue sealer
- Engineered for simplicity, durability, and reliability
- Accepts all conventional 3-flap style cartons either lock or glue-formed
- Up to 30 cartons per minute
- Sanitary construction (essentially stainless steel)

## Pricing

Call us at 888-318-0083

Many options are available. Complete details will need to be finalized to determine requirements and final system costs. Work with your Pro Pac representative to build this machine to your specifications.

## Reliable, Economic, Compact 3-flap Glue Sealer

The Econoseal Reverse Triseal tray cartoner is a versatile, economic, compact 3-flap glue sealer that is engineered for simplicity, durability, and reliability. The Reverse Triseal accepts all conventional 3-flap style cartons either lock or glue-formed. Hooded cover styles may be handled as an option. This machine is available with cold glue or hot melt sealing.

The Reverse Triseal is designed for reliable operation without the need for extensive operator training.

The hot melt gluing system is designed for coated board and also minimizes compression time required for sealing. This nonpressurized, open pot, dauber glue system eliminates clogging. Electric power is required for the glue pot heaters.

## Operation

1. The carton is presented, hinge cover leading, into the sealing unit.
2. The end flaps are sealed first and the carton is elevated to a second station.
3. On the next machine cycle, the front flap is sealed.
4. Carton is elevated into vertical squaring/compression chamber.
5. Completed, sealed cartons are automatically removed by the delivery chute accessory.

## Features

Speed: Up to 30 cartons per minute

Accepts all conventional 3-flap style cartons either lock or glue-formed

Sanitary construction (essentially stainless steel)

Cold glue or hot melt sealing  
Hand crank lateral adjustment for fast, easy changeover  
Automatic cycle  
Left hand, right hand or straight back delivery chute discharge  
Accommodates glue sealing or hot air closure  
paperboard or corrugated cartons

## Options

Extended or reduced sized cartons outside the standard range  
Deboss, ink or hot leaf coding system  
Automated infeed systems  
Floor stand  
CE guarding

## Carton Size Range

Min: 3" x .75" x .75" (76 x 19 x 19mm)  
Max: 12" x 12" x 4" (305 x 305 x 102mm)

## Specifications

Electrical: 220 volts, 50/60 Hz, Single phase, 2,100 watt hot melt system  
Air: 60 psi (4 bar), approximately .025 cubic feet (.7 liters) per cycle  
Weight: Approximately 300 lbs (140 kg)