



Professional Packaging Systems

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Contact

Our Packaging Experts
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Pearson CS25-XL Case Sealer

At a Glance

- Up to 20 cases per minute
- 30in L x 24in W x 26in H
- Fully-automatic with powered minor flap folding
- Seals with tape or hot melt glue

Pricing

Call us at 888-318-0083

Many options are available. Complete details will need to be finalized to determine requirements and final system costs. Work with your Pro Pac representative to build this machine to your specifications.



Compact Case Sealer for Large Boxes

The Pearson CS25-XL Case Sealer is compact and optimized for large case sizes. The CS25 top seals cases with either pressure sensitive tape or hot melt adhesive at speeds up to 20 cases per minute depending on case length.

A convenient bypass option eliminates the need for additional conveying when pre-sealed boxes or HSCs are introduced into the line.

Advanced features such as high-visibility machine status lighting, non-contact interlocks, CAT-3 Safety Circuits, an easily accessible grace port and an auxiliary operator station are standard on the machine.

Features

Optimal Case Infeed Gaps: A built-in metering stop creates gaps between cases without the need to adjust infeed conveyor speed for each case.

Case Squareness Protection: Spring loaded synchronous compensating side belts and squaring wheels ensure cases remain square throughout the closing and sealing process.

Secure Glue Bond: Urethane compression wheels guarantee a secure glue bond prior to the case exiting the machine by providing variable, regulatable pressure for compressing the glue lines.

Detect Tape Related Errors: Sensors detect fail-to apply, fail-to-cut and low tape situation.

Fast Changeover: The machine design and accompanying changeover guide support intuitive and tool-

less changeover to maximize machine uptime. Trained technicians can complete a changeover in under 2min.

Bypass Option for Pre-Sealed Boxes or Without Tops: No need to build by-pass conveyors when running cases not requiring sealing.

Safety Redundancy with CAT 3: Dual channel safety circuit maintains integrity of safety features in case of single component failure.

Highly Reliable Non-Contact Interlocks: Eliminates misalignment of guard door interlocks which prevents problems common to keyed interlocks.

High-Visibility Machine Status: A standard four-light LED beacon and multi-color interior machine lighting provides high-visibility of machine status.

Easily Accessible Grace Port: Grace ports provide convenient communication access and 110V convenience outlet at the outside of the machine's electrical cabinet.

Convenient Dual Access to Machine: An auxiliary operator station enables machine control on both sides of the conveyor.

Remote Access Capability: Allows Pearson's support team on-demand access to the equipment's PLC and HMI through a secure VPN connection via an eWON router (ISECOM STAR and ISO27001 certified) to support emergency troubleshooting and reduce on-site visits.

Options

Additional tape head

Air conditioner

Bottom tape

Glue on demand system

Hand pack station

High-capacity adhesive feeder

Low temperature environment

Oversized and undersized case support

Plant level ethernet connection

Portability

Please [contact Pro Pac](#) or call 888-318-0083 for your case sealing equipment.

Specifications

Speed	20 cases/min
Min. Case Size	12"L x 8"W x 6"H Extended case size range available
Max. Case Size	30"L x 24"W x 26"H Extended case size range available
Sealing	Hot melt glue Tape
Operation	Pneumatic
Changeover	Manual, supported by HMI graphical guided instructions and changeover map, scales, pointers, and quick release handles 4 min (estimate for trained technician)
Construction	Low pressure washdown Mild steel Stainless steel
Machine Size Range (ft)	13'L x 5'W x 6'H
Controls	Allen-Bradley CompactLogix PLC PackML Compliant PanelView Color HMI
Air Requirements	80 PSI
Power Requirements	460 VAC
Disconnect Sizes	30 Amps
Air Consumption	Glue: 0.178 SCF/Cycle Tape: 0.197 SCF/Cycle
FLA (Full Load Amp) of Base Machine	Glue: 16 Amps Tape: 5.1 Amps
Case Support	RSC

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