



Professional Packaging Systems

2010 S. Great Southwest Parkway
Grand Prairie, Texas 75051
www.ProPac.com

Contact

Our Packaging Experts
solutions@propac.com
888-318-0083

Roach 138LRCS Light-Duty Belt Driven Live Roller Curve Spur Conveyor

At a Glance

- Tapered rollers to maintain product orientation
- Designed for product diversion to spur line or for merging
- Ideal for light-duty applications

Pricing

Call us at 888-318-0083

Many options are available. Complete details will need to be finalized to determine requirements and final system costs. Work with your Pro Pac representative to build this machine to your specifications.



Divert Items to Spur Line

The Roach 138LRCS live roller curve spur conveyor is ideal in light duty applications for product diversion to spur line or for merging.

Specifications

Tread Rollers: 1.9" dia. to 1-3/8" dia. x 16 ga. tapered rollers, model 138T; 1-3/8" dia. x 18 ga., model 138G with 5/16" hex, galvanized straight tangent rollers.

Roller Centers: 1-9/16" measured at inside radius of unit.

Pressure Sheaves: Provides drive belt pressure to upper tread rollers.

Belt: B section V-belt.

Take-Up: Screw type adjustable sheave with flat idler sheaves to maintain belt tension.

Tangents: 12" opposite spur end on 60 degree/30 degree unit; 18" opposite spur end on 45 degree/45 degree unit.

Bed: 6" x 1-1/2" x 12 ga. formed steel channel frame.

Speed: 60 FPM, constant.

Bearings: End shafts are supported by precision, heavy duty, lubricated, ball bearing units with cast iron housings.

Roller Chain: Drive shaft is driven by No. 50 chain.

Motor Drive: 1/3 HP, 230/460/3, 60 cycle, ODP right angle gear motor, located at infeed end of curve below bed.

Spur Hand / Drive Location: Drive located on outside of curve. Specify hand of spur as left hand or right hand and location of drive specified as left hand drive or right hand drive. Drive location determined with

reference point located at outside of curve. For models slave driven (less drive), specify drive shaft location.

Capacity: 300 lb. total distributed live load.

Options

Special Widths: Many widths available.

Guard Rails: Various type guard rails available.

Floor Supports: Various elevation and types.

Tangents: Lengths other than listed available. Combined total length must not exceed 6'-0".

Belt Speed: Constant speed 10-120 FPM; AC & DC variable speed. Other constant or variable speeds available. Note: Capacity changes with speed.

Motors: Available through 2 HP in TEFC, ex. proof, dirty duty, brake motor, 115/230/1, 575/3, etc.

Electrical Controls: Magnetic & manual starters; push buttons, etc.

Please [contact Pro Pac](#) or call 888-318-0083 for your conveyors.

Horsepower & Drives

HP @ 60 FPM	A MAX
1/3, 1/2	15-5/8"
3/4	16"
1	16-1/4"
1-1/2	17-1/8"
2	18"

Roach 138LRCS Conveyor Lengths & Unit Weights

BF	OAW	Inside Radius	45 / 45 Degree	60 / 30 Degree
10"	13"	2'-8-1/2"	317	309
16"	19"	2'-8-1/2"	362	350
22"	25"	2'-8-1/2"	407	388

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