



## Professional Packaging Systems

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## Contact

Our Packaging Experts  
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# Scandia 700 Turret Overwrapper



## At a Glance

- Continuous rotary motion operation
- Vertical continuous film feed with rotary cut-off ensures positive film positioning
- Up to 200 cycles per minute

Buy your film from us, and get a discount on this Scandia overwrapper!

## Pricing

Call us at 888-318-0083

Many options are available. Complete details will need to be finalized to determine requirements and final system costs. Work with your Pro Pac representative to build this machine to your specifications.

## Continuous Rotary Motion Overwrapping at High Speeds

The Scandia 700 series turret overwrapper offers smooth and precise operation at high speeds. This overwrapping system is available in continuous rotary motion to accommodate high-volume production demands.

The vertical continuous film feed with rotary cut-off ensures positive film positioning for superior overwrap quality.

Depending on package size or bundle configuration, this model achieves speeds up to 200 cycles per minute.

## Features and Benefits

Heavy-duty tubular steel frame

Vertical continuous film feed with rotary cutoff

Automatic film cut-out control

Retractable heat sealers

All ball-bearing construction for smooth, quiet running with minimum maintenance

Electronically interlocked guards for operator safety

Allen-Bradley Compact Logix PLC

Continuous progressive rotary motion design

Completed overwrap cycle per package presented to the machine

In-line vertical film feeding with rotary cutoff

Customized machines for larger package size ranges

## Operation

The product is presented to the machine by an automatic infeed device  
A continuous motion feed chain carries the product through vertically fed film  
The film is cut to the correct length by a rotary knife against a stationary knife  
The product is then carried into the turret pocket where the leading sides are tucked  
Trailing film is also lapped and sealed around the product  
After the turret rotates 180°, the product discharges into stationary side folders which completes an envelope fold  
The product proceeds into the side heat sealers completing the wrap  
After sealing the over-wrapped product is carried out of the machine

## Options

Tear strip applicator for all tape types  
Automatic in-feeds  
Automatic collators  
Code markers  
Printed film registration

## Industries

Household product cartons  
Food cartons  
Tobacco products  
Cigar and cigarette packs  
Pharmaceutical cartons  
Low profile rectangular products

## Package Sizes

	Height	Width	Length
Min	0.437" / 11mm	3.5" / 88mm	1.625" / 41mm
Max	1.5" / 38mm	7.5" / 190mm	3.25" / 82mm

Please [contact Pro Pac](#) or call 888-318-0083 for your cartoning equipment.