



## Professional Packaging Systems

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## Contact

Our Packaging Experts  
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# Bartelt K200 & K260 Rollstock Pouching Systems



## At a Glance

- Excellent choice for producing heavier weight pouches
- Full-servo execution
- Pre-programmed recipe settings provide repeatable and reliable product and size changeover
- Max speed 100 ppm

Buy your [film](#) from us, and get a discount on this Bartelt pouching system!

## Pricing

Call us at 888-318-0083

Many options are available. Complete details will need to be finalized to determine requirements and final system costs. Work with your Pro Pac representative to build this machine to your specifications.

## Deigned to Produce Heavier Weight Pouches

The Bartelt K-Series servo driven horizontal form, fill and seal pouching machine provides high-precision, maximum flexibility and convenience. Pre-programmed recipe settings provide repeatable and reliable product and size changeover.

The dual bag clamp design of the K-200 and K-260 models provide an excellent choice for producing heavier weight pouches.

Depending on product and configurations, the K-series machines achieve speeds up to 100 cycles per minute.

## Features

The Bartelt K-Series pouching machine produces flexible pouches from roll stock

Flat sheet from roll stock is formed into either flat or gusset pouches in the forming section of the machine

Pouches are heat sealed using temperature-controlled seal bars

Preheat and/or cooling may be required based on film characteristics and machine speed

Film is advanced through the bag making section in photo-registration via the servo feed roll system

Registered pouches are cut and transferred into the dual clamping system for filling and closing via the knife/transfer system

A pouch detection system is used to ensure that pouches are in position for filling to minimize product loss

Pouches are opened with a servo controlled opening and closing system (pucker) and via vacuum with

air assist

Product is fed with a product filling system

Filled pouches are transferred to the top seal area where they are closed and sealed

The completed pouch is removed from the clamps and discharged

Modular design and multiple machine configurations, optimized for the application

Full-servo execution

Rapid changeover

Servo controlled and phase-able double bag clamps for rapid changeover and heavier pouches

Easy to use and operate

Flexibility to add multiple fill stations, fillers and other devices

Easy to upgrade

Superior seal quality and pouch handling

Safety audit and risk assessment in compliance with globally accepted organizations: OSHA, ANSI, PMMI, CE

## Operation

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## Pouch Styles

3-side fin seal

2-side fin seal

Gusset bottom

DOY stand-up package

Delta-Pac stand-up package

Zipper

## Options

Re-closable zipper assembly

Pouch opening feature - tear slit, diamond notch

Hanger hole

Pouch coding - emboss, inkjet, laser, thermal transfer

Seal pre-heat and cooling assemblies

Product settling devices

Dust control and top seal cleaning

Gas flushing

Pouch stretching and deflating

Integration of auxiliary equipment: Desiccant feeders, printer, vision system, labelers

Integration of various product fillers: Volumetric cup filler; volumetric sliding gate filler, auger, vibratory rotary filler, scale, liquid pump, specialized feeding systems

## Industries

Snack products: nuts, seeds, trail mixes, salty snacks, candies

Granular products: rice, beans, soup and meal mixes

Free flowing powders: coffee, spices, powdered drink mixes, sugar based mixes, flour based mixes

Dried meats and fruits: beef jerky, sausages

Dry pet food, pet treats

Home and personal care products: laundry and dishwasher detergent pods

Frozen foods

## Pouching Sizes and Speeds

Model	Min Dimensions	Max Dimensions	Max Gusset	Max Weight	Max PPM
K200	4" x 4" / 101mm x 101mm	8" x 15" / 203mm x 381mm	4" / 101mm	5 lbs	100
K260	4" x 4" / 101mm x 101mm	10.25" x 15" / 260mm x 381mm	4" / 101mm	5 lbs	80

Please [contact Pro Pac](#) or call 888-318-0083 for your pouching equipment.