



## Professional Packaging Systems

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## Contact

Our Packaging Experts  
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# FL Tecnicos FL 2.7, 3.2 & 4.2 Rollstock Pouching Systems

## At a Glance

- King size carrousel,
- Automatic film reel splicing system
- Zipper splicing system
- Heavy-duty carrousel grippers

Buy your [stand-up pouches](#) from us, and get a discount on this FL Tecnicos pouch filling machine!

## Pricing

Call us at 888-318-0083

Many options are available. Complete details will need to be finalized to determine requirements and final system costs. Work with your Pro Pac representative to build this machine to your specifications.



## King Size Pouching System

FL Tecnicos FL 2.7, 3.2 & 4.2 king size pouching systems handle bigger format sizes at higher production speeds with an inline carrousel to increase machines performance. The inline carrousel gripper system do not release pouches during the filling process and can support heavy weighs.

Changeover is quick and easy, with the option to add an automatic changeover system.

## Features & Benefits

Low maintenance costs

Highly-flexible

Robust stainless steel construction

Latest technology and software

Remote access

### Automatic Film Reel Splicing System

Integrated to reel unwinder

Two pneumatical reel shafts

Rejection system for spliced pouches

End and low reel level sensors

Motorized reel elevator with remote control

### Zipper Splicing System

Two zipper reels

Non-stop system  
Rejection system for spliced zipped pouches

### **Easy & Fast Change Over**

Motorized forming triangle  
Motorized bottom and vertical sealing bars  
Servo-motorized film feed system and cutting group  
Carrousel transport grippers with automatic adjustment  
HMI recipes screen

### **Stroke On Demand**

Two independent main shafts driven by Servo motors  
Automatic machine start/stop system  
- Filling system not ready: Machine automatic stop  
- Filling system ready: Machine automatic start  
Eliminate pouch waste

### **Heavy-Weight Carrousel Grippers**

Robust grippers designed for heavy and large sized pouches  
Secure and efficient pouch holding  
In-line pouch transport

### **Pouch Opening System**

Mechanical pouch opening group combined by 3 systems  
Top & bottom suction cups  
Blowing cone or venturi amplifier  
Mechanical pouch lineal closing grippers

## **Options**

Zipper Applicator

## **Solid Filling Systems**

For powders, granulates & pieces  
Auger filler, volumetric cup filler lineal and rotary  
Multi-head & lineal weighers  
Counting filling systems  
Customized fillers for special applications

## **Liquid Filling Systems**

For liquid and pasty products  
Endress+Hausser, Bopp & Reuther mass and magnetic flow meters  
Piston fillers with pneumatic or servomotor operation  
Customized fillers for special applications  
Standard innovative system of filling correction in real time on all flow-metering dosing systems

## **Pouching Machine Configuration**

Model	FL 2.6			FL 3.2			FL 4.2			
	Min mm	Max mm	Max cc	Min mm	Max mm	Max cc	Min mm	Max mm	Max cc	Max ppm
FLT 1	120 x 200	260 x 450	2000	120 x 200	320 x 450	5000	150 x 200	420 x 450	5000	70
FLT 2	120 x 200	130 x 450	600	120 x 200	160 x 450	1250	150 x 200	210 x 450	1700	140
STU 1	120 x 200	260 x 450	2800	120 x 200	320 x 450	7000	150 x 200	420 x 450	12000	70
STU 2	120 x 200	130 x 450	800	120 x 200	140 x 450	2000	150 x 200	210 x 450	3000	140

Please [contact Pro Pac](#) or call 888-318-0083 for your pouching equipment.