



Professional Packaging Systems

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Contact

Our Packaging Experts
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General Packaging Equipment Primus VFFS Bagging Machines



At a Glance

- Rugged and simple to operate
- High pressure on the sealing surfaces
- User-friendly touch-screen operator interface
- Heavy rigid frame

Pricing

Call us at 888-318-0083

Many options are available. Complete details will need to be finalized to determine requirements and final system costs. Work with your Pro Pac representative to build this machine to your specifications.

Maximize your productivity and minimize waste with General Primus 421, 422, 641W, and 642W VFFS bagging machines. Primus vertical baggers have been in operation since the mid 1990s. No Primus machine has needed replacement of any sealing jaw drive or belt drive components other than the film drive belts. Many other VFFS baggers require major overhauls of drive components every few years.

Simple Design

Rugged and simple gets the job done better than more complicated or lightweight designs because there are far fewer problems.

High Pressure on the Seals

Primus baggers give you high pressure on the sealing surfaces unlike many other VFFS machines. Under many conditions, high pressure is mandatory to make reliable seals.

Control Features

Touch-screen operator interface

Quick adjustment of all operating timing functions

Password-protected memory for up to 100 sets of operating parameters

Filler controls integrated into the base machine controls

Bag count and case count screen

Fault indications

Indication of set temperature and actual temperature of sealing surfaces

Provisions for addition of new accessories
Easy access to all controls components

Filler Options

Auger
Volumetric cup
Liquid pump
Net weight scale
Combination weigher
Other fillers per your requirements

Powders and Granular Products

General Equipment has built VFFS machines to package powdered and granular products for decades. Hundreds of General Packaging VFFS machines are successfully packaging these types of products in facilities across the country.

Chemical products
Flour
Baking powder
Yeast
Sugar
Detergents
Coffee
Powdered eggs
Potting soil
Cake mixes
Soup mixes
Tea
Rice
Seeds

Liquid Products

General Equipment builds the very best VFFS machines for bagging liquid products.

Sauces
Stews
Soups
Pie fillings
Freezer gels
Liquid soaps
Industrial greases
Water
Soaps
Sanitizing alcohol gels
Lotions
Chili
Ink for large scale laser printers

Fruit juices

Water

Dry Products

Experts at bagging liquid and powder products, General baggers easily handle dry products.

Beans

Candies

Cereals

Nuts

Pet food

Popcorn

Salads

Snacks

Hardware

Please [contact Pro Pac](#) or call 888-318-0083 for your vertical form fill seal bagging equipment.

Heavy-Duty Bagging Machines

Model	Jaw Drive	Pillow Width	Pillow Length*	Square Bottom Face	Square Bottom Side
421	Servo	2.5" to 10" (64 mm to 254 mm)	Up to 16" (406 mm)	2" to 7" (51 mm to 178 mm)	1.25" to 3" (32 mm to 76 mm)
422	Pneumatic	2.5" to 10" (64 mm to 254 mm)	Up to 16" (406 mm)	2" to 7" (51 mm to 178 mm)	1.25" to 3" (32 mm to 76 mm)
641W	Servo	4.0" to 14" (100 mm to 356 mm)	Up to 19" (483 mm)	3.38" to 9" (86 mm to 230 mm)	2.25" to 5" (57 mm to 1127 mm)
642W	Pneumatic	4.0" to 14" (100 mm to 356 mm)	Up to 19" (483 mm)	3.38" to 9" (86 mm to 230 mm)	2.25" to 5" (57 mm to 1127 mm)
641X	Servo	Up to 18" (457 mm)	Up to 19" (483 mm)		

*Single pull. Longer bags possible with double pull or special provisions.